

Classic Tool Chest, Parts and Cut List

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	Quant	Part	Dimensions	Notes & Resources
A	2	Sides	3/4" x 11-1/2" x 15-3/4"	
B	1	Back	1/2" x 15-3/4" x 26"	
C	1	Bottom	1/2" x 11-1/2" x 25"	Cut to length after sides and back have been rabbetted.
D	1	Front drop	1/2" x 5" x 25"	Cut to length after sides and back have been rabbetted.
E	1	Well bottom	1/4" x 11-1/2" x 25"	Cut to length after sides and back have been rabbetted
F	1	Top	1/2" x 11-3/4" x 26"	Cut to size and rabbet edges after first assembly step
G	2	Lower drawer front and back	1/2" x 3-1/2" x 24-3/8"	Cut length to fit box. Length may vary depending on joinery.
H	2	Lower drawer sides	1/2" x 3-1/2" x 10-7/8"	Cut length to fit box. Length may vary depending on joinery.
I	4	Mid and upper drawer fronts and backs	1/2" x 3" x 24-3/8"	Cut length to fit box. Length may vary depending on joinery.
J	4	Mid and upper drawer sides	1/2" x 3" x 10-7/8"	Cut length to fit box. Length may vary depending on joinery.
K	3	Drawer bottoms	1/4" x 10-7/8" x 23-3/4"	Cut to fit
L	6	Drawer guides	1/4" x 7/16" x 11"	
M	6	Knobs	Part #23077	Rockler (800) 279-4441 www.rockler.com
N	2	Hinges	Part #90069	Rockler (800) 279-4441 www.rockler.com
P	2	Leather handles and retainer loops	Part #90225 Part #90241	Rockler (800) 279-4441 www.rockler.com
R	3	Cam locks	Part # N8704 03 415 Should be keyed alike	If desired. Not shown on drawing. Woodworkers Hardware (800) 383-0130 www.wwhardware.com
S	2	Lid latches	Part #89921	If desired. Not shown on drawing. Rockler (800) 279-4441 www.rockler.com

T	2	Lid latches, locking	Part #90051	If desired. Not shown on drawing. Rockler (800) 279-4441 www.rockler.com
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Classic Tool Chest Notes

- Sides are rabbetted on the bottom end to receive chest bottom, 1/4" deep x 1/2" wide
- Sides get 1/4" dado for well bottom located 5" from top end.
- Sides get stopped rabbet on front edge running from top end to well bottom dado.
- Back gets rabbetted on both ends to receive sides, 1/4" deep x 3/4" wide
- Back gets rabbetted on bottom edge, 1/4" deep x 1/2" wide
- Back gets 1/4" dado to receive well bottom
- Well bottom is glued to bottom edge of drop
- No rabbets or dadoes in drop
- No rabbets or dadoes in bottom
- Top gets 1/2" rabbets on edges, 3/4" rabbets on ends
- Top "seats" on drop, back and sides
- After assembly lid is cut off of box. Fence to blade setting is 2".
- Pulls located 6" on center from ends of drawer fronts, centered on width of drawer front
- Handles are located 3-1/4" from top of lid to top of mounting bracket, 2-1/4" from front and back of box to edge of mounting bracket.
- All drawer guide dadoes are 1/2" wide, located 1-1/4" from bottom of drawer to edge of dado.
- Procedure for mounting drawer guides in case is shown in video. Just show approximate locations on drawing, 8-1/8" to bottom of top guide, 5" to bottom of middle guide, 1-3/8" to bottom of bottom guide.
- Hinges located 3" from end of chest to edge of hinge